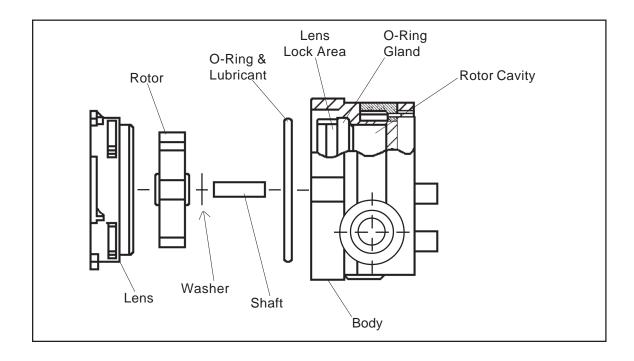


Repair Kit Instructions RFI/RFO/RFS-2500 RotorFlow

Instruction Bulletin No. 163547



- 1. Disassemble device by grabbing lens center hex with 7/16" socket and turning 45° counter-clockwise. Pull on lens to unseat. Discard internal components.
- 2. Clean body interior (rotor cavity and o-ring gland).
- 3. Lube o-ring.
- 4. Install o-ring to body o-ring gland.
- 5. Install shaft to body.
- 6. Install washer on shaft (brass & stainless steel bodies only).
- 7. Install rotor to body on shaft (on top of washer).
- 8. Install lens to body.
- 9. Pressure test to 50 psi to proof o-ring integrity.



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